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RBEM625V3003102
Job Sheet 178177



5651

Part No: RBEM625V3003102

Job Qty: 1 ea

Part Name: Main Rotor Mast Guiding Pins



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 5/28/18

Job Tracking No:

Due Date: 8/15/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBEM625V3003102 Rev. 1 IPP Rev. A 18.05.15 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		8/15/18	0.00	0.00	Start Up Small Fab-4		MLL
110	Small Fab	1 pcs		8/15/18	0.00	0.00	Small Fab-4		DAS
120	QC	1 pcs		8/15/18	0.00	0.00	QC5		SEP 25 2018 68
130	Packaging	1 pcs		8/15/18	0.00	0.00	Packaging3-1		9-89
140	QC21-FG	1 Ea		8/15/18	0.00	0.00	QC21		SEP 26 2018

Part Op 110 - 1-Engrave placard RB41011 using marktronic engraver as per Dart QSI 044 2-Transfer drill Dart placard into Pelican case APP-IM2700-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard RBEM625V3003102-7 to RBEM625V3003102-9 foam as per DWG. 6-Glue foam to case and pack case as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	90-Start up Operation	509928
APP-IM2700-E	Case	1 Ea (1 ea)	90-Start up Operation	5109929
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	90-Start up Operation	5021020
RBEM625V3003102-1	Low Pin	3 Ea (3 ea)	90-Start up Operation	5094248
RBEM625V3003102-11	Bottom Foam use in case APP-IM2700-E	1 pcs (1 ea)	90-Start up Operation	509928
RBEM625V3003102-3	Intermediate Pin	3 Ea (3 ea)	90-Start up Operation	5094260
RBEM625V3003102-5	High Pin	3 Ea (3 ea)	90-Start up Operation	5091014
RBEM625V3003102-7	Placard, Plastic	1 Ea (1 ea)	90-Start up Operation	5098759
RBEM625V3003102-9	Top Foam use in case APP-IM2700-E	1 pcs (1 ea)	90-Start up Operation	509926

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	97524A032	4	567	0
	APP-IM2700-E	1	2	0
	RB41011	1	801	0
	RBEM625V3003102-1	3	6	0
	RBEM625V3003102-11	1	1	0
	RBEM625V3003102-3	3	6	0
	RBEM625V3003102-5	3	6	0
	RBEM625V3003102-7	1	1	0
	RBEM625V3003102-9	1	1	0



Container No: S113564

Part: RBEM625V3003102

Job No: 178177

Serial No/Batch: S113564

Revision: 1

Inspector:

Exp Date:

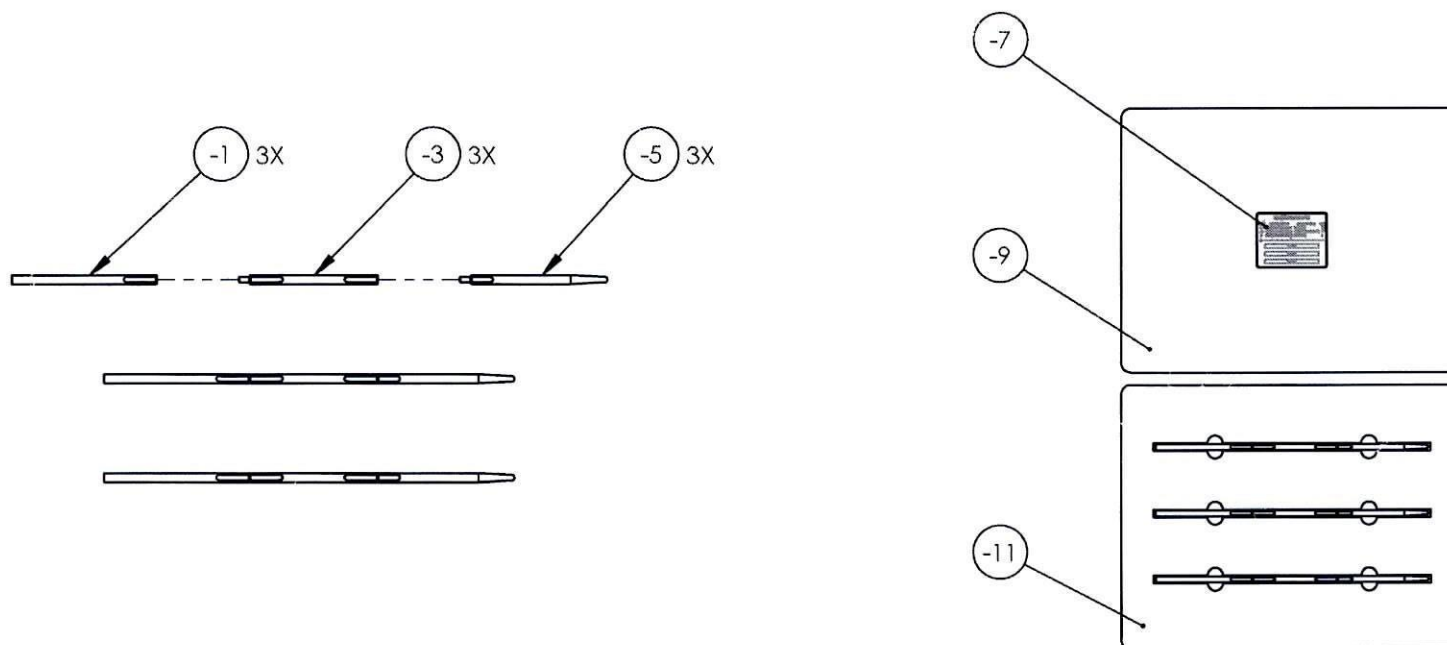
Instructions:

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Date: 09/25/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION	8/23/2016	SM	JAG



NOTES:

1. REF AIRBUS T/N: M625V3003102.

TITLE MRM GUIDING PINS	
DWG NO. RBEM625V3003102	REV 1
MAT'L HEAT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125/✓
DRAWN BY: MACKOVJAK CHECKED: DUERFELDT OPPS APPR: ANDERSON QA APPR: LINDSAY APPROVED: GILBERT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 USED ON MODEL H175
SCALE 1:8 DATE 6/6/2016	SHEET 1 OF 7

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	3	LOW PIN	SS 303		2
			-3	3	INTERMEDIATE PIN	SS 303		3
			-5	3	HIGH PIN	SS 303		4
			-7	1	PLACARD	PLASTIC		5
		B/O	-9	1	FOAM- TOP	ETHAFOAM 220, BLACK	22.18 X 17.18 X 1.95 (CASE SOLUTIONS)	6
		B/O	-11	1	FOAM- BOTTOM	ETHAFOAM 220, BLACK	22.18 X 17.18 X 6.07 (CASE SOLUTIONS)	7
		B/O	-13	1	CASE	PLASTIC	PELICAN #APP-IM2700-E	N/S
		B/O		1	DART PLACARD	ALUMINUM	RB41011	N/S